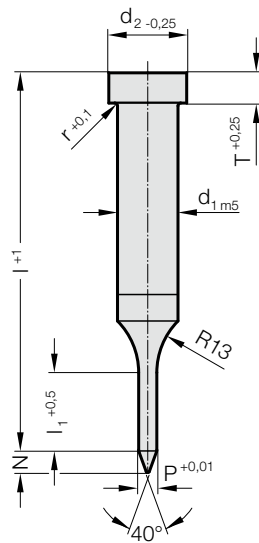


# PILOT PIN WITH TAPERED TIP, ISO 8020

2261.

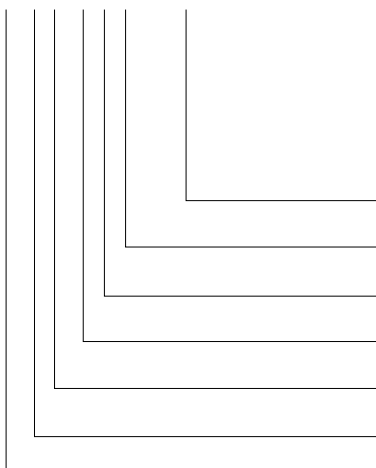


## 2261. Pilot pin with tapered tip, ISO 8020

d <sub>1</sub> / Order No	d <sub>2</sub>	T	P	l <sub>1</sub> / Order No	N	l / (Order Code character)	63 (C)	71 (D)	80 (E)	90 (F)	100 (G)	110 (H)	125 (K)	140 (L)
5 / (3)	8	5	1 - 4,9	13 (3)	4		●	●						
6 / (4)	9	5	1,6 - 5,9	13 (3)	5		●	●	●					
8 / (5)	11	5	2,5 - 7,9	13 (3)	6		●	●	●	●				
10 / (6)	13	5	4 - 9,9	13 (3) 19 (4)	8		●	●	●	●	●			
13 / (7)	16	5	5 - 12,9	13 (3) 19 (4)	10		●	●	●	●	●	●		
16 / (8)	19	5	8 - 15,9	13 (3) 19 (4) 25 (5)	15		●	●	●	●	●	●	●	
20 / (9)	23	5	12 - 19,9	13 (3) 19 (4) 25 (5)	20		●	●	●	●	●	●	●	●
25 / (10)	28	5	16,5 - 24,9	13 (3) 19 (4) 25 (5)	25		●	●	●	●	●	●	●	●
32 / (11)	35	5	20 - 31,9	19 (4) 25 (5)	30		●	●	●	●	●	●	●	●

### Ordering Code (example):

**2261.6G3.0710**



#### Shape: round

P = Ø 7,1 mm

#### Punch cutting length: l<sub>1</sub>

13 mm

#### Length: l

100 mm

#### Diameter: d<sub>1</sub>

10 mm

#### Type:

ISO

#### Execution:

Pilot pin with tapered tip

#### Punch:

without ejector pin

= 0710

#### Order No

= (3)

#### Order Code character

= (G)

#### Order No

= (6)

#### Order No

= (1)

#### Order No

= (6)

= 22

### Material:

HSS

Hardness:

Shaft 64 ± 2 HRC

Head 52 ± 5 HRC

### Execution:

Head hot upset-forged. Shoulder, shaft and pilot fine ground.

Special dimensions on request.